

Product Specification
Product: ONGROFOAM NO PRINT *free foamed solid PVC sheet*
Quality requirements:

Nº	Analysed Parameters	Unit	Requirements of Approval	Standards, methods
1.	Appearance	-	<p>The surface is homogeneous and structured.</p> <p>Edges of the cut surfaces are free from chips, splits and sawdust.</p> <p>Indentation/craters, light physically detectable stripes pattern on the surface are allowed (4-5 pcs per sheet). Optical stripes are allowed.</p> <p>The colour of the sheet is consistent on the entire surface.</p> <p>Burned particles or brown stripes are not allowed.</p> <p>Checking the quality of the upper surface visually should be carried out from 1m distance, right angles to the surface provided natural lighting or good lighting condition.</p> <p>The upper and the back surface quality can show difference from each other due to the technology process.</p> <p>„NO PRINT” text should be appear on the protective film.</p>	OPV-009
2.	Dimensions			OPV-010
2.1.	Thickness (S)	mm	2 – 19	
2.2.	Thickness tolerance	mm	$S \leq 15 \quad S \pm (0,15 + 0,05S)$ $S > 15 \quad S \pm (0,15 + 0,03S)$	
2.3.	Length	mm	2000 + 5; -1 2440 +5; -1 3050 +6; -1	
2.4.	Width	mm	1000 + 2,5, - 1,0 1220 + 2,5, - 1,0 1560 + 3,0, - 1,0 2020 + 3,0, - 1,0 2050 + 3,0, - 1,0	
3.	Density	g/cm ³	~0,45	MSZ EN ISO 1183

Ongropack Kft.

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Cégjegyzékszám: CG.05-09-002943, Közösségi adószám: HU-11069674



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4.	Deviation from the right angle	mm	max. 4 mm/1000 mm	OPV-012
5.	Tensile strength	MPa	>10	MSz EN ISO 527-1 MSz EN ISO 527-2 MSz EN ISO 527-3
6.	Colour deviation		$\Delta E \leq 3,0$ (off-white colour)	DIN 6174
7.	Storing		Sheets have to be stored in dry place with good airing. The product has to be protected against exposure like sunshine and damp. Due to exaggerated temperature the sheets might deform. This fact has to be taken into consideration during the logistics processes. There can be max. 6 pallets taken on the top of each other.	

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